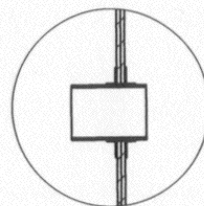
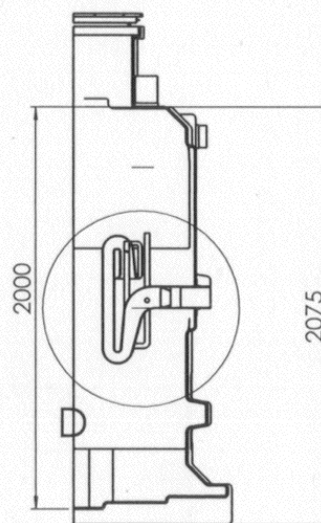
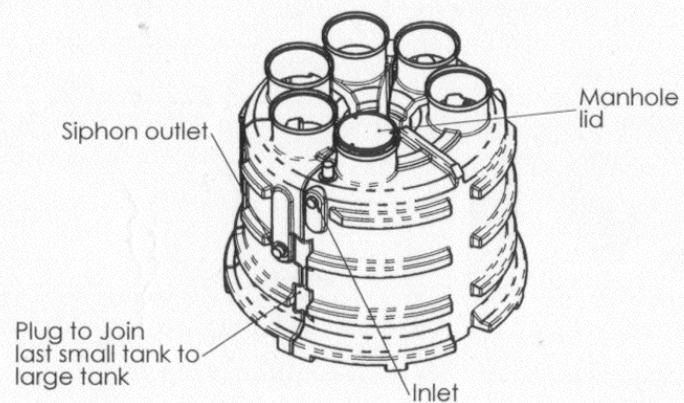


Have to anchor
Siphon to
base of tank.

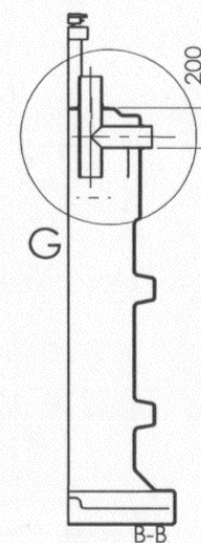
G (1 : 10)
Inlet connection



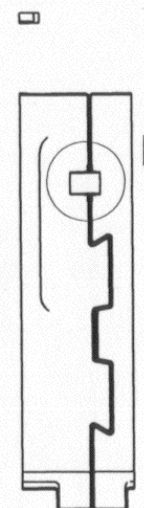
F (1 : 10)
join between
two tanks



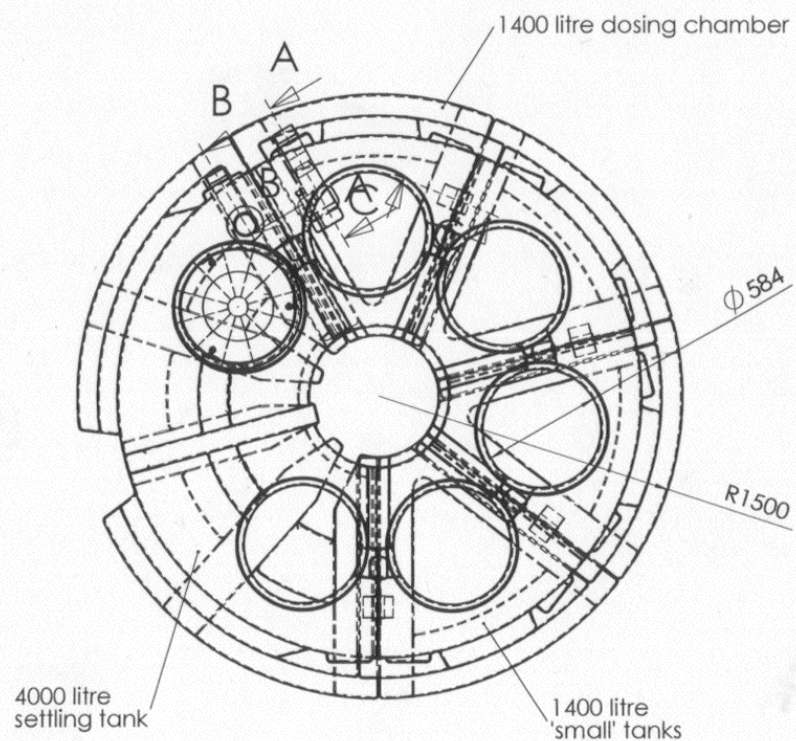
A-A
Siphon connection



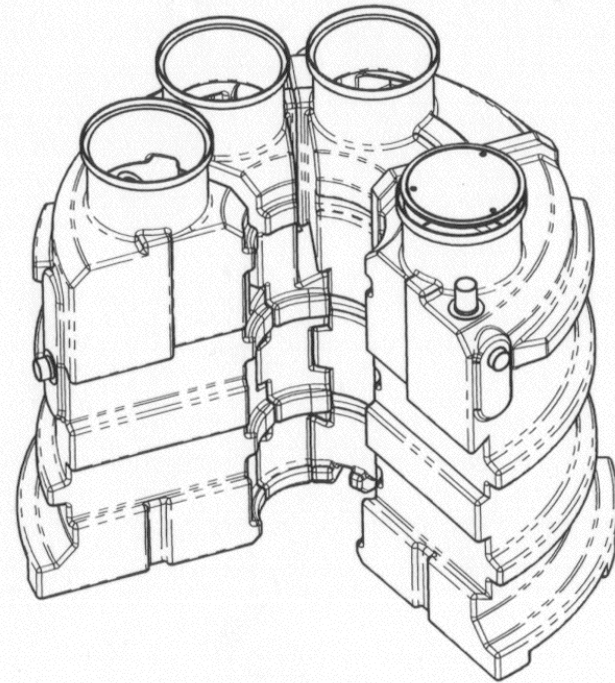
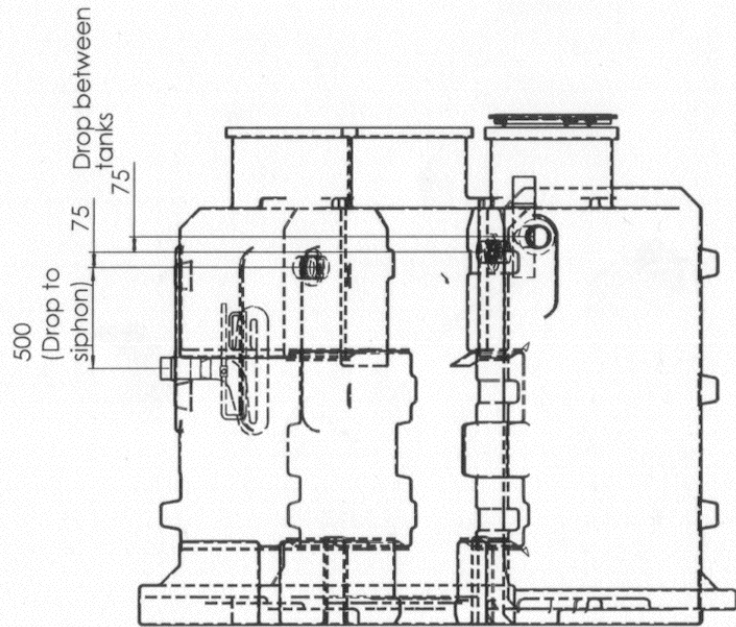
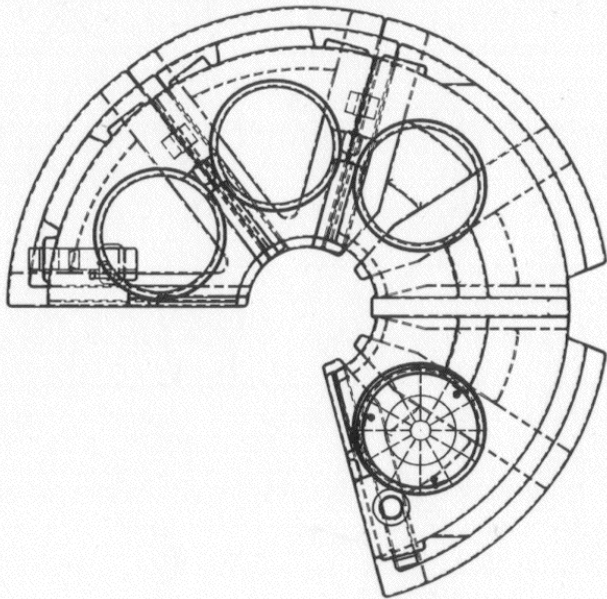
Inlet connection



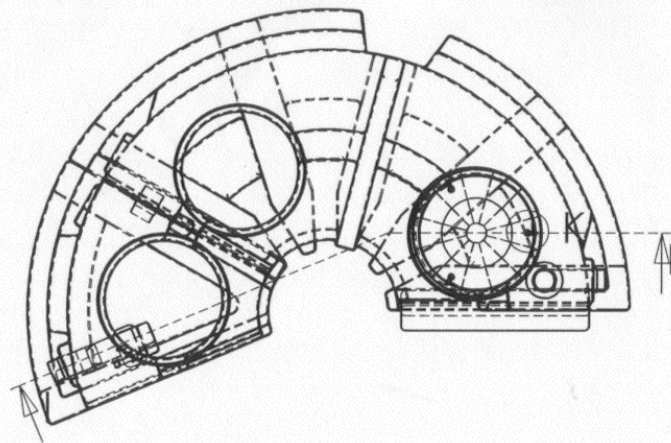
C-C
Tank Join



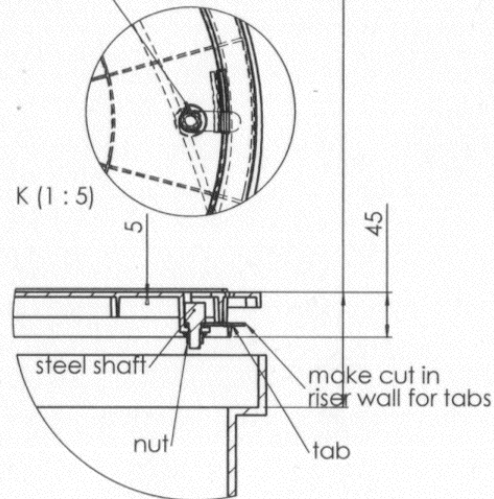
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION		24/2/03	
INDUSTRIAL RESEARCH LTD													
TITLE:								EMS modular septic tank 5 chamber tank Assembly					
DWG NO.								86253.00 - 01A					
A3													
SHEET 1 OF 5													
WEIGHT:								SCALE: 1:25					



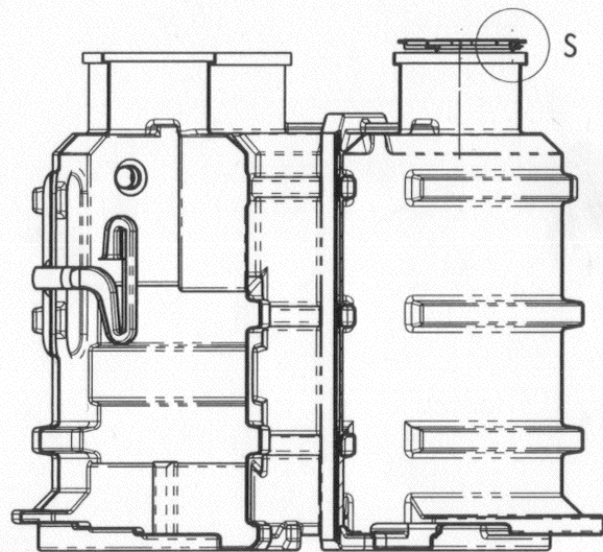
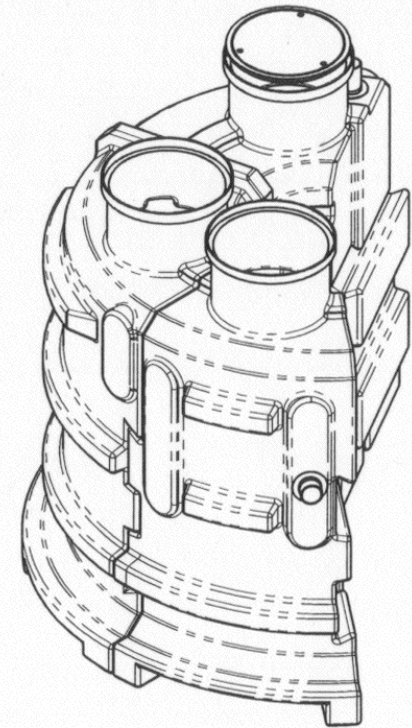
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION 24/2/03	
								INDUSTRIAL RESEARCH LTD			
								TITLE: EMS modular septic tank 3 chamber tank assembly			
DRAWN:								DWG NO. 86235.00-01A		A3	
CHK'D:											
APP'D:											
MFG:											
Q.A:											
								MATERIAL:			
								WEIGHT:		SCALE: 1:25	
										SHEET 3 OF 5	



flats on shaft
for key to turn
tab

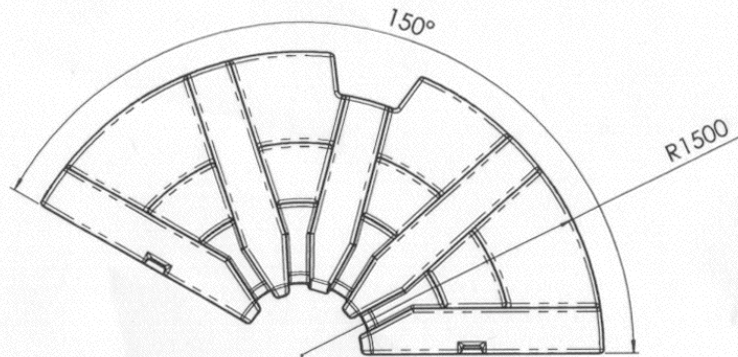
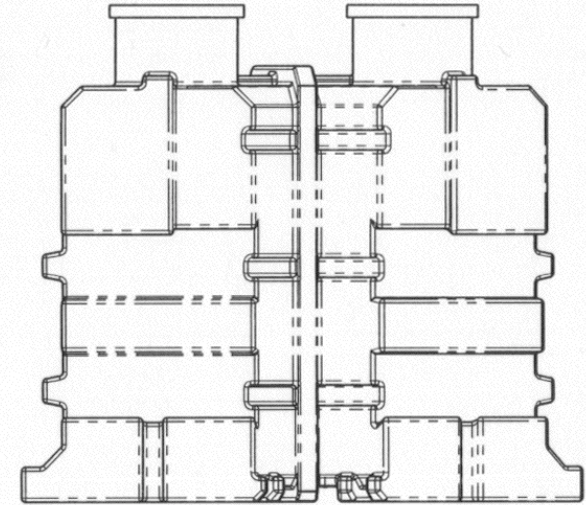
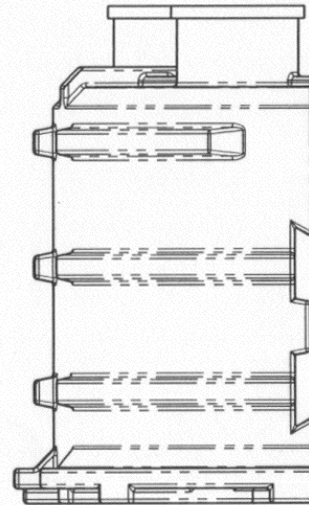
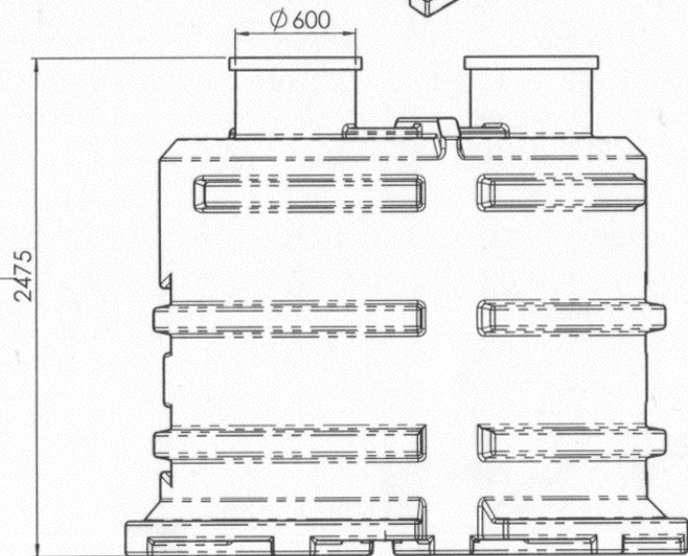
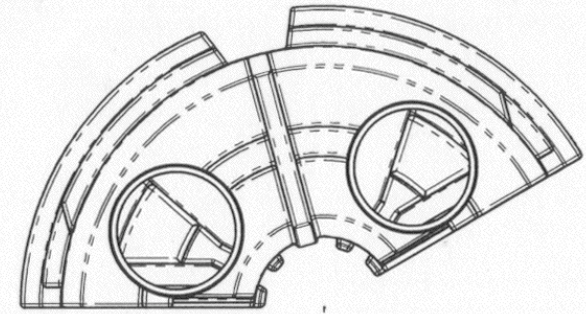
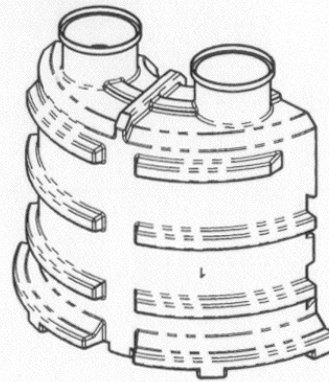
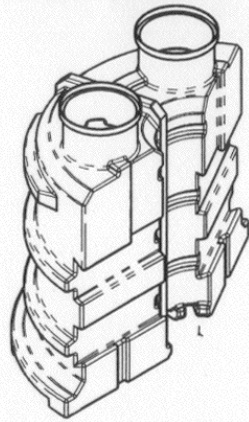


J (1:5)
Lid Latch details



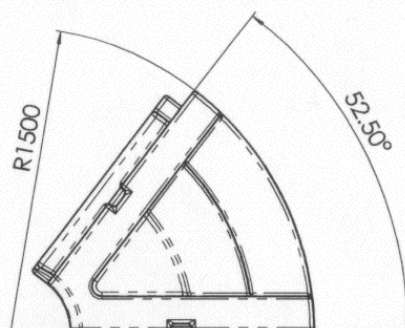
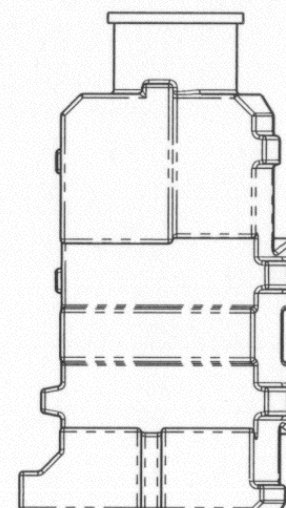
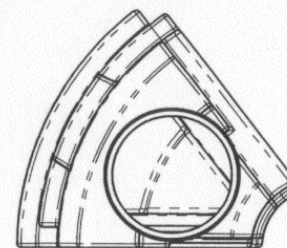
I-I

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION 24/2/03	
SURFACE FINISH:								INDUSTRIAL RESEARCH LTD TITLE: EMS modular septic tank 2 chamber tank			
TOLERANCES:											
LINEAR:											
ANGULAR:											
DRAWN	NAME	SIGNATURE	DATE					DWG NO.		A3	
CHK'D								86235.00 -01A			
APP'D											
MFG											
Q.A											
								WEIGHT:		SHEET 4 OF 5	



NOTES: MATERIAL ROTATHENE IIUV, LDPE
MINIMUM WALL THICKNESS 8.5MM ON LOWER HALF
7MM UPPER HALF

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION 27/11/02	
INDUSTRIAL RESEARCH LTD											
TITLE: Modular septic tank Large Tank Manufacture drawing											
DWG NO. 86235.00-02A										A3	
MATERIAL:										SHEET 1 OF 3	
WEIGHT:											



NOTES: MATERIAL ROTATHENE IIUV, LDPE
MINIMUM WALL THICKNESS 8.5MM ON LOWER HALF
7MM UPPER HALF

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:					FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION: 27/11/02	
									INDUSTRIAL RESEARCH LTD			
	NAME		SIGNATURE		DATE				TITLE:			
DRAWN	AJC								Modular septic tank Small Tank Manufacture drawing			
CHECK'D												
APP'VD												
MFG												
Q.A.							MATERIAL:		DWG NO. 86235.00-03A		A3	
							WEIGHT:		SCALE:1:25		SHEET 1 OF 3	